

10/02
shp 13/02

Work Order ID 80140

February-10-12 12:53:10 PM

80140

Item ID: D350-636-043

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Wearshoe

Start Date: 2/10/12 Start Qty: 4.00

4

Cust Item ID:

Required Date: 2/10/12 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev F

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D350-636 bluefile & type labels per PPPD350-636-043 CHG001

2/12/02 13:04
Gr MLS 12-2-10

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

SP 12-02-13

115

QC4- 100% Inspect kits for completeness

0.00

115

QC

Memo

0.00

Quality Control

2/12/02 13:04

Work Order ID 80140***80140***

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Item ID: D350-636-043

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Wearshoe

Stop ***NS2***

Start Date: 2/10/12 Start Qty: 4.00

4

Cust Item ID:

Required Date: 2/10/12 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

0.00

120

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-636-043

Location:

PPP Rev: C

(4x)

SP 12-02-13

130

0.00

130

QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

12/2/13

ME
12-02-13

Picklist Print

February-10-12 12:53:09 PM

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13

Work Order ID: 80140
Parent Item: D350-636-043
Parent Item Name: Wearshoe

Start Date: 2/10/12
Start Qty: 4.00
Required Date: 2/10/12
Required Qty: 4.00

Comments: IPP Rev:A New Issue 07-12-17 DD
DD ver:EC
IPP Rev:B 10.05.20 added QC4

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C5A Bolt		Purchased	No			110	Each	1,210.0000	38	152			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP001		7							
				115835		7							
				ST350		1203							
				116419		28							
				117343		13							
				117764		7							
				117872		2							
				119127		126							
				119749		27							
				120423		1000							
AN3C7A BOLT		Purchased	No			110	Each	85.0000	4	16			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST351		85							
				113149		14							
				116169		1							
				117313		10							
				117619		12							
				117688		6							
				119749		42							
AN960C10L washer	NAS1149C0332R	Purchased	No			110	Each	0.0000	42				
D3535-13 Wearshoe		Manufactured	No			110	Each	14.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP001		14							
				74616		2							
				78962		12							

SP

16x94x

58x

SP

100x

m119736

m120608

B 18 SP

12-02-13

2x
2x

Picklist Print

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Work Order ID: 80140

Parent Item: D350-636-043

Parent Item Name: Wearshoe

Start Date: 2/10/12

Required Date: 2/10/12

Start Qty: 4.00

Required Qty: 4.00

D3535-25
Wearshoe

Manufactured No

110 Each 10.0000

1 4

Location

Loc Qty

Loc Code

FP001

1

62233

1

FP002

9

77617

9

Manufactured No

110 Each 27.0000

1 4

Location

Loc Qty

Loc Code

FP001

27

67598

1

70815

1

74509

12

78873

13

Manufactured No

110 Each 25.0000

1 4

Location

Loc Qty

Loc Code

FP002

25

72880

1

78964

24

Manufactured No

110 Each 22.0000

1 4

Location

Loc Qty

Loc Code

FP002

22

78902

22

Manufactured No

110 Each 25.0000

1 4

Location

Loc Qty

Loc Code

FP002

25

73313

7

74511

18

D3536-13
Gasket

Manufactured No

110 Each 25.0000

1 4

Location

Loc Qty

Loc Code

FP002

25

72880

1

78964

24

Manufactured No

110 Each 22.0000

1 4

Location

Loc Qty

Loc Code

FP002

22

78902

22

Manufactured No

110 Each 25.0000

1 4

Location

Loc Qty

Loc Code

FP002

25

73313

7

74511

18

D3536-25
Gasket

Manufactured No

110 Each 22.0000

1 4

Location

Loc Qty

Loc Code

FP002

22

78902

22

Manufactured No

110 Each 25.0000

1 4

Location

Loc Qty

Loc Code

FP002

25

73313

7

74511

18

D3536-35
Gasket

Manufactured No

110 Each 25.0000

1 4

Location

Loc Qty

Loc Code

FP002

25

73313

7

74511

18

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Shop Packet Print

Page 2

Picklist Print

February-10-12 12:53:10 PM

Page 3

Work Order ID: 80140

Parent Item: D350-636-043

Parent Item Name: Wearshoe

Start Date: 2/10/12

Required Date: 2/10/12

Start Qty: 4.00

Required Qty: 4.00

D3537-1
Wearpad

Manufactured No

110

Each

39.0000

5

20

Location

Loc Qty

Loc Code

FP002

39

69817

5

78591

34

SP 12-02-B.

20x

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Shop Packet Print

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REFERENCE ONLY

5.0 PARTS LIST (D350-636-011/-012/-013/-014 SKIDTUBES AT CHANGE 003)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Part Number	Description
	X					D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
		X				D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
			X			D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRUISER/ APICAL TRI-BAG FLOAT COMPATIBLE
				X		D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRUISER/ APICAL TRI-BAG FLOAT COMPATIBLE
					X	D350-636-043	WEARSHOE KIT (REPLACES -041 KIT)
1	1					D2750-041	SKIDTUBE ASSEMBLY, LH
1		1				D2750-042	SKIDTUBE ASSEMBLY, RH
1			1			D2750-043	SKIDTUBE ASSEMBLY, LH
1				1		D2750-044	SKIDTUBE ASSEMBLY, RH
*1	1					D2750-1	SKIDTUBE WELDMENT, LH
*1		1				D2750-2	SKIDTUBE WELDMENT, RH
*1			1			D2750-3	SKIDTUBE WELDMENT, LH
*1				1		D2750-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23119AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT (REPLACES AN8-35A)
*6A	2	2	2	2		AN960C816L	WASHER (REPLACES AN960JD816)
*6B	2	2	2	2		NAS1515H8L	WASHER
*7	1	1	1	1		MS21083C8	NUT (REPLACES MS21083N8)
*8	1		1			D3488-041	BLADE FITTING, LH (REPLACES D2742-1)
*8		1		1		D3488-042	BLADE FITTING, RH (REPLACES D2742-2)
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT (REPLACES AN8-16A)
11A	2	2	2	2		AN960C816L	WASHER (REPLACES AN960JD816)
11B	2	2	2	2		D3672-13	WASHER
12	2	2	2	2		MS21083C8	NUT (REPLACES MS21083N8)
*13	4	4	4	4		ALS4-1032-225	INSERT
*14	4	4	4	4		AN6C44A	BOLT (REPLACES AN6-44A)
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT (REPLACES MS21042L6)
*17	8	8	8	8		D3631-1	WASHER (REPLACES NAS1515H8L)
*18	4	4	4	4		ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*19	4	4	4	4		AN3C6A	BOLT (REPLACES AN3-6A)

(CONTINUED ON NEXT PAGE)

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Part Number	Description
*20A	4	4	4	4		AN960C10L	WASHER (REPLACES AN960JD10)
*20B	4	4	4	4		NAS1515H3L	WASHER (REPLACES AN960JD10)
*22	5	5	5	5	5	D3537-1	WEARPAD (REPLACES D2648-3)
*23A	1	1	1	1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
*23B	1	1	1	1	1	D3536-13	GASKET
*24A	1	1	1	1	1	D3535-25	WEARSHOE (REPLACES D2746)
*24B	1	1	1	1	1	D3536-25	GASKET
*25A	1	1	1	1	1	D3535-35	WEARSHOE (REPLACES D2656-35)
*25B	1	1	1	1	1	D3536-35	GASKET
*26A	38	38	38	38	38	AN3C5A	BOLT (REPLACES AN3-5A)
*26B	4	4	4	4	4	AN3C7A	BOLT (REPLACES AN3-7A)
*27	42	42	42	42	42	AN960C10L	WASHER (REPLACES AN960JD10)
*28	38	38	38	38		ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY
***43	2	2	2	2		D3493-1	WASHER
50	2	2				D3532-1	SPACER

* PART OF D2750-041/-042 OR D2750-043/-044 ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM